

**Garant**
**Chamfer mills, with bore, Angle  $\gamma$ : 30°**

**Order data**

Order number	215795 30
GTIN	4045197383228
Item class	210

**Description**
**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

**Technical description**

achievable chamfer length l	27.5 mm
achievable chamfer height h	13 mm
Mounting bore $\varnothing$	22 mm
achievable chamfer width b	24 mm
Pack of insert screws	219814 (8IP; 1.2 Nm)
smallest $\varnothing$ D	17 mm
suitable indexable insert	AP.. 1003
Angle $\gamma$	30 degrees
largest $\varnothing$ D <sub>1</sub>	65 mm
Number of effective inserts Z <sub>eff</sub>	3

Overall length $L_{\text{tot}}$	52 mm
Feed rate per tooth at $h_{\text{max}}$	0.2 mm
Number of indexable inserts	9
Shank type	with bore
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable end mill

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## Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
Torque screwdriver, fixed setting set torque 1,2 N·m	211750 1,2
Set of insert screws 10-piece	219814