

Garant
Chamfer mills, with bore, Angle γ : 40°

Order data

Order number	215795 40
GTIN	4045197412911
Item class	210

Description
Note:

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Technical description

largest $\varnothing D_1$	59 mm
smallest $\varnothing D$	17 mm
achievable chamfer height h	17.8 mm
achievable chamfer length l	27.5 mm
achievable chamfer width b	19 mm
Overall length L_{tot}	52 mm
Angle γ	40 degrees
Pack of insert screws	219814 (8IP; 1.2 Nm)
Mounting bore \varnothing	22 mm
suitable indexable insert	AP.. 1003

Number of effective inserts Z_{eff}	3
Feed rate per tooth at h_{max}	0.16 mm
Number of indexable inserts	9
Shank type	with bore
Through-coolant	yes
Tool exchange	PowerCard
Type of product	Indexable end mill

Accessories

Torque screwdriver, fixed setting set torque 1,2 N·m	211750 1,2
Set of insert screws 10-piece	219814
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP