

**Garant**

**Shoulder mill 90°, with bore, Ø D / number of teeth Z: 125/9mm**


**Order data**

|              |               |
|--------------|---------------|
| Order number | 215715 125/9  |
| GTIN         | 4045197410689 |
| Item class   | 210           |

**Description**
**Version:**

Indexable shoulder mill with irregular pitch for very smooth cutting.

**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 5.0** with bit No. **674252 size 15IP**.

**Technical description**

|                                 |                       |
|---------------------------------|-----------------------|
| Cutting edge Ø D <sub>c</sub>   | 125 mm                |
| Overall length L <sub>tot</sub> | 63 mm                 |
| Pack of insert screws           | 219812 (15IP; 5.0 Nm) |
| Mounting bore Ø                 | 40 mm                 |
| suitable indexable insert       | AP.. 16..             |
| Number of cutting edges Z       | 9                     |
| Shank type                      | with bore             |
| Setting angle κ                 | 90 degrees            |

|                        |                 |
|------------------------|-----------------|
| Milling application    | End milling     |
| Spacing of the cutters | unequal spacing |
| Through-coolant        | yes             |
| Tool exchange          | PowerCard       |
| Type of product        | End / face mill |

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## Accessories

|   |             |
|---|-------------|
| Torque screwdriver, fixed setting set torque 5,0 N·m                | 211750 5,0  |
| Set of insert screws 10-piece                                       | 219812      |
| PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP | 674252 15IP |