



Copy mill 0° negative, with bore, Ø D / number of teeth Z: 52/5_ mm

Order data

Order number	212145 52/5_
GTIN	4045197193834
Item class	210

Description

Version:

Milling body with irregular pitch for smooth cutting.

- **High axial run-out accuracy and concentricity**
- **Stepless repositioning as the cutting edge wears.**

Description:

With centre hole. RD.. 12 - ap max = 4.0 mm. Retaining screws should not be used for inserts with positive geometry.

Attention:

Retaining screws and retaining washers should **not** be used for inserts with positive geometry.

Note:

Use GARANT torque screwdriver TQ No. **211750 size 3.8** with bit No. **674252 size 15IP**.

$a_{p\ max} = 4.0\ mm$.

Milling head suitable for insert shape: round

Milling application: Ramping

Milling application: Circular milling

Spacing of the milling cutter's cutting edges: unequal spacing

Tool exchange: PowerCard

Technical description

Milling application	Ramping
Milling application	Circular milling
Shank type	with bore
Milling head suitable for insert shape	round
Machining strategy	
Tool exchange	PowerCard

Spacing of the cutters	unequal spacing
Setting angle κ	
Type of product	