

Garant
Shoulder mill 90°, Weldon shank, Ø D / Zeff: 25/3mm

Order data

Order number	215860 25/3
GTIN	4045197133298
Item class	210

Description
Version:

Very high metal removal rate, as 2 or 3 cutting edges are in action during each rotation.

Application:

For peripheral milling and side milling.

Note:

Not for ramping or circular plunging!

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Technical description

Overall length L_{tot}	110 mm
Pack of insert screws	219814 (8IP; 1.2 Nm)
suitable indexable insert	AP.. 1003
maximum cutting depth $a_{p\ max}$	28 mm
Number of effective inserts Z_{eff}	3
Cutting edge $\varnothing D_c$	25 mm
Shank $\varnothing D_s\ h6$	25 mm
Overhang L_1	52 mm
Number of indexable inserts	9
Shank type	Weldon shank

Setting angle κ	90 degrees
Milling application	End milling
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	End / face mill

Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
Set of insert screws 10-piece	219814
Torque screwdriver, fixed setting set torque 1,2 N·m	211750 1,2