


CC.T 09T304, Grade: SW05

Order data

Order number	260097 SW05
GTIN	4960664629480
Item class	25E

Description

CC.T 09T304 SW05 Grade: SW05

Chip breaker: MQ

Tolerance: M

Cutting depth a_p : 0.1 - 1 mm

Feed f : 0.05 - 0.2 mm/rev.

Cutting speed v_c main application: 40 - 100 m/min

Technical description

Cutting conditions	continuous
Cutting speed v_c main application	40 - 100 m/min
Chip breaker	MQ
Cutting depth a_p	0.1 - 1 mm
Feed f	0.05 - 0.2 mm/rev.
Main application	Ti
Corner radius	0.4 mm

Grade	SW05
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning