

Garant

Shoulder mill 90°, with threaded shank, Ø D / number of teeth Z: 15,7/2mm


Order data

Order number	215870 15,7/2
GTIN	4045197193025
Item class	210

Description
Application:

General application in all materials and for slot milling.

Note:

Arbors for milling cutters with thread see catalogue section 3.

Use GARANT torque screwdriver TQ No. **211750 size 1.2** with bit No. **674252 size 8IP**.

Technical description

Cutting edge Ø D _c	15.7 mm
Overall length L _{tot}	23 mm
Ø D ₁ h6	8.5 mm
suitable indexable insert	AP.. 1003
Ø D ₂	12.7 mm
Pack of insert screws	219814 (8IP; 1.2 Nm)
Mounting thread M	M8
Number of cutting edges Z	2
Circular interpolation milling Ø D _{max}	29.4 mm
Circular interpolation milling Ø D _{min}	28.4 mm
Ramping angle α _{max}	1.36 degrees

Ramping length L for α_{\max}	10.55 mm
$\varnothing D_3$	12.7 mm
Shank type	with threaded shank
Setting angle κ	90 degrees
Milling application	Circular milling
Milling application	Ramping
Milling application	End milling
Through-coolant	yes
Machining strategy	MTC
Tool exchange	PowerCard
Type of product	End / face mill

Accessories

Torque screwdriver, fixed setting set torque 1,2 N·m	211750 1,2
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
Set of insert screws 10-piece	219814