



Value pack HOLEX Pro Inox solid carbide high-performance drill plain shank DIN 6535 HB, 5 pieces, Ø DC m7: 3,7mm



Order data

Order number	GG1286 3,7
GTIN	4067263106289
Item class	GGN

Description

Version:

Efficient drilling especially for use in **stainless and acid-resistant steels**.
Straight main cutting edges with **optimised cutting edge design** for improved chip breaking behaviour. Enlarged flutes for **excellent chip evacuation**. Increased wear resistance due to **improved carbide substrate** and **high temperature resistant coating**.

Note:

Flute length $L_c = L_2 + 1.5 \times D_c$.

Technical description

Flute length L_c	28 mm
Feed f in stainless steel $< 900 \text{ N/mm}^2$	0.06 mm/rev.
recommended maximum drilling depth L_2	22.5 mm
Number of cutting edges Z	2
Tolerance nominal \varnothing	m7
Nominal $\varnothing D_c$	3.7 mm
Overall length L	66 mm
Standard	DIN 6537
Shank $\varnothing D_s$	6 mm
Contents	5
Series	Pro Inox

Coating	AlTiN
Tool material	Solid carbide
Version	6xD
Point angle	140 degrees
Shank	DIN 6535 HB to h6
Through-coolant	yes, with 25 bar
Colour ring	blue
Type of product	Jobber drill

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions	140 m/min	N
Alu > 10% Si	suitable only under restricted conditions	120 m/min	N
Steel < 500 N/mm ²	suitable	120 m/min	P
Steel < 750 N/mm ²	suitable	110 m/min	P
Steel < 900 N/mm ²	suitable	80 m/min	P
INOX < 900 N/mm ²	suitable	55 m/min	M
INOX > 900 N/mm ²	suitable	45 m/min	M
Ti > 850 N/mm ²	suitable	35 m/min	S
wet maximum	suitable		
wet minimum	suitable only under restricted conditions		

Accessories

HOLEX Pro Inox solid carbide high-performance drill, plain shank
DIN 6535 HA Ø DC m7 3,7 mm

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