


CCMT 09T308, Grade: CA6525

Order data

Order number	260098 CA6525
GTIN	4960664589210
Item class	25E

Description

CCMT 09T308 CA6525 Grade: CA6525

Chip breaker: MQ

Tolerance: M

Cutting depth a_p : 0.5 - 2.5 mm

Feed f : 0.05 - 0.2 mm/rev.

Cutting speed v_c main application: 50 - 140 m/min

Technical description

Cutting depth a_p	0.5 - 2.5 mm
Corner radius	0.8 mm
Feed f	0.05 - 0.2 mm/rev.
Cutting speed v_c main application	50 - 140 m/min
Chip breaker	MQ
Main application	M
Cutting conditions	slightly interrupted

Grade	CA6525
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning