

**CC.T 09T304, Grade: CA510****Order data**

Order number	260097 CA510
GTIN	4960664696475
Item class	25E

**Description**

CC.T 09T304 CA510 Grade: CA510

Chip breaker: HQ

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 2.5 mm

Feed  $f$ : 0.05 - 0.25 mm/rev.

Cutting speed  $v_c$  main application: 140 - 450 m/min

**Technical description**

Cutting depth $a_p$	0.5 - 2.5 mm
Cutting conditions	continuous
Corner radius	0.4 mm
Main application	P
Cutting speed $v_c$ main application	140 - 450 m/min
Chip breaker	HQ
Feed $f$	0.05 - 0.25 mm/rev.

Grade	CA510
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning