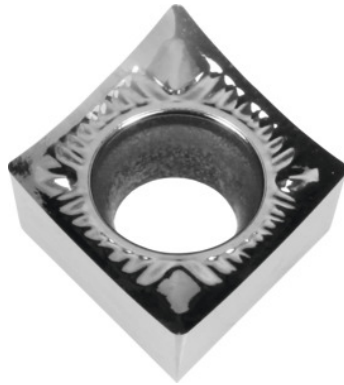


Garant
CC.T 09T302, Grade: HU7310


Order data

Order number	260148 HU7310
GTIN	4045197667908
Item class	21G

Technical description

Cutting conditions	continuous
Cutting depth a_p	0.1 - 4 mm
Main application	N
Chip breaker	AM
Feed f	0.05 - 0.5 mm/rev.
Cutting speed v_c main application	350 - 600 m/min
Corner radius	0.2 mm
Grade	HU7310
Finishing/roughing assignment	Finishing
Finishing/roughing assignment	Finishing
Finishing/roughing assignment	Finishing

Tool material	Carbide
Coating	uncoated
ISO code indexable insert	CCGT 09T302
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning