

Garant**ZDHT 150508FR-F10 DLC coated, HB7805, Type: ALU**

Order data

Order number	211765 ALU
GTIN	4067263107088
Item class	21A

Description

Version:

Indexable inserts ground all round for a precise fit in the tool body. High-performance micro-grain substrate from the latest generation of tool materials. Optimised preparation of cutting edges for use in materials that are easy to machine.

Technical description

Grade	HB7805
Feed f_z per tooth	0.1 – 0.25 mm
Type	ALU
Corner radius	0.8 mm
ISO code indexable insert	ZDHT 150508FR-F10
Grade	HB7805
Tool material	Carbide
Insert thickness	5.56 mm

Type of product

Indexable insert for milling

User data

	Suitability	V_c	ISO code
Alu plastics	suitable	2000 m/min	N
Aluminium (short chipping)	suitable	2000 m/min	N
Alu > 10% Si	suitable	1400 m/min	N
wet maximum	suitable		
dry	suitable only under restricted conditions		