

**CCMT 09T308, Grade: SW05****Order data**

Order number	260098 SW05
GTIN	4960664629497
Item class	25E

Description

CCMT 09T308 SW05 Grade: SW05

Chip breaker: MQ

Tolerance: M

Cutting depth a_p : 0.1 - 1 mm

Feed f : 0.05 - 0.2 mm/rev.

Cutting speed v_c main application: 40 - 100 m/min

Technical description

Cutting conditions	continuous
Chip breaker	MQ
Main application	Ti
Cutting speed v_c main application	40 - 100 m/min
Corner radius	0.8 mm
Feed f	0.05 - 0.2 mm/rev.
Cutting depth a_p	0.1 - 1 mm

Grade	SW05
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	CCMT 09T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning