


DNMG 150604, Grade: CA510

Order data

Order number	250796 CA510
GTIN	4960664698288
Item class	25E

Description

DNMG 150604 CA510 Grade: CA510

Chip breaker: PS

Cutting depth a_p : 1 - 4 mm

Feed f : 0.15 - 0.6 mm/rev.

Cutting speed v_c main application: 80 - 450 m/min

Technical description

Cutting speed v_c main application	80 - 450 m/min
Corner radius	0.4 mm
Cutting conditions	continuous
Main application	P
Feed f	0.15 - 0.6 mm/rev.
Chip breaker	PS
Cutting depth a_p	1 - 4 mm

Grade	CA510
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Type of product	Indexable insert for turning