

Garant
DN.G 110408, Grade: HB7415


Order data

Order number	250754 HB7415
GTIN	4045197667106
Item class	21G

Description

DN.G 110408 HB7415 Grade: HB7415
 Chip breaker: TIM
 Tolerance: M
 Cutting depth a_p : 0.5 - 4 mm
 Feed f : 0.1 - 0.25 mm/rev.
 Cutting speed v_c main application: 50 - 70 m/min

Technical description

Cutting speed v_c main application	50 - 70 m/min
Cutting conditions	continuous
Main application	S
Cutting depth a_p	0.5 - 4 mm
Corner radius	0.8 mm
Feed f	0.1 - 0.25 mm/rev.
Chip breaker	TIM

Grade	HB7415
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	DNMG 110408
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning