


DNMG 150608, Grade: CA510

Order data

Order number	250797 CA510
GTIN	4960664698295
Item class	25E

Description

DNMG 150608 CA510 Grade: CA510

Chip breaker: PS

Cutting depth a_p : 1 - 4 mm

Feed f : 0.15 - 0.6 mm/rev.

Cutting speed v_c main application: 80 - 450 m/min

Technical description

Main application	P
Feed f	0.15 - 0.6 mm/rev.
Cutting depth a_p	1 - 4 mm
Corner radius	0.8 mm
Cutting speed v_c main application	80 - 450 m/min
Chip breaker	PS
Cutting conditions	continuous

Grade	CA510
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DNMG 150608
Number of changes/inserts	4
Type of product	Indexable insert for turning