# **3M** Cutting disc Cubitron<sup>™</sup> 3 EXTRA NARROW, Disc Ø: 125mm



# Order data

Order number	563314 125
GTIN	4064035079574
Item class	53M

### Description

#### Version:

Cutting disc with **Cubitron™ 3 precision ceramic grit for stainless steel and steel.** Extremely high cutting performance and maximum tool life.

Re-engineered Cubitron<sup>™</sup> II precision grit with **improved microcrystalline structure for better performance and sustainability.** Compared to Cubitron<sup>™</sup> II with up to 10% increased cutting speed and 2× longer tool life. Very high practicality due to very soft, cutting action requiring only low force.

#### Application:

For freehand cutting using electric and pneumatic angle grinders with maximum 80 m/s peripheral cutting speed  $v_c$ . Ideal for cutting metal, body/ship panels, stainless steel pipes, exhaust pipes, clamps or rusted fasteners.

For very quick low-burr cutting with low thermal stress and easy ergonomic cut guidance. **Specification:** 

#### specification:

# A60S-BF

# Note:

The disc thickness should be at least 20 % of the material thickness to be cut.

### **Technical description**

Bore Ø	22.23 mm		
Disc Ø	125 mm		
Shape description	flat		
for material thicknesses	3 - 5 mm		
Disc thickness	1 mm		
Specification	A60S-BF		
Grinding media	Ceramic grit (CER)		
Grinding medium code	Ceramic		
Iron, sulphur and chlorine constituents	< 0,1 %		
recommended approach angle	Radius degrees		
optimised for material	Stone		
optimised for material	Stainless steel		
Propulsive equipment	Angle grinder		
maximum circumferential speed	80 m/s		
Type of product	Cutting disc		

# User data

	Suitability	V <sub>c</sub>	ISO code
Alu Mg	suitable only under restricted conditions		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable only under restricted conditions		

CuZn	suitable only under restricted conditions	
Plastic, GRP	suitable only under restricted conditions	
dry	suitable	