

Rough grinding disc Cubitron^m 3 CUT AND GRIND, Disc $\varnothing \times$ disc width: 125X4mm



Order data

Order number	560446 125X4		
GTIN	4064035079086		
Item class	53M		

Description

Version:

Rough grinding disc with innovative **Cubitron™ 3 precision ceramic grit for stainless steel and steel.** Very high metal removal rate and maximum tool life. Low contact pressure for non-tiring working.

Re-engineered Cubitron^m II precision grit with **improved microcrystalline structure for better performance and sustainability.** Compared to Cubitron^m II, up to 5% higher cutting speed and quieter grinding characteristics.

Application:

Can be used both as a grinding disc and as a cutting disc, making it ideal for cutting, grinding and gouging. Suitable for use on stainless steel and steel.

Specification:

A36R-BF

Technical description

Disc thickness	4.2 mm
for material thicknesses	12.6 - 21 mm

Shape description	straight		
Bore Ø	22.23 mm		
Disc Ø	125 mm		
Grinding medium code	Ceramic		
Specification	A36R-BF		
Iron, sulphur and chlorine constituents	< 0,1 %		
recommended approach angle	Radius degrees		
recommended approach angle	20-30 degrees		
optimised for material	Stone		
optimised for material	Stainless steel		
Propulsive equipment	Angle grinder		
maximum circumferential speed	80 m/s		
Type of product	Rough grinding wheel		

User data

	Suitability	\mathbf{V}_{c}	ISO code
Steel < 900 N/mm ²	suitable		
Steel < 1400 N/mm ²	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ti	suitable		
GG(G)	suitable only under restricted conditions		
Plastic, GRP	suitable only under restricted conditions		
dry	suitable		

