# **3M** Cutting disc Cubitron<sup>™</sup> 3 NARROW, Disc Ø: 125mm



# Order data

Order number	563319 125
GTIN	4064035079468
Item class	53M

## Description

#### Version:

Cutting disc with **Cubitron™ 3 precision ceramic grit for stainless steel and steel.** Extremely high cutting performance and maximum tool life.

Re-engineered Cubitron<sup>™</sup> II precision grit with **improved microcrystalline structure for better performance and sustainability.** Compared to Cubitron<sup>™</sup> II, up to 10% higher cutting speed and 2× longer tool life. Very high practicality due to very soft, cutting action requiring only low force.

#### Application:

For very quick low-burr cutting with low thermal stress and easy ergonomic cut guidance. For freehand cutting using electric and pneumatic angle grinders with maximum 80 m/s peripheral cutting speed  $v_c$ . Ideal for cutting metal, body/ship panels, stainless steel pipes, exhaust pipes, clamps or rusted fasteners.

## Specification:

A36S-BF

#### Note:

The disc thickness should be at least 20 % of the material thickness to be cut.

# **Technical description**

125 mm
22.23 mm
flat
A36S-BF
12200 min <sup>-1</sup>
41
7.7 - 8 mm
1.6 mm
Ceramic grit (CER)
Ceramic
< 0.1 %
90 degrees
Stone
Stainless steel
Angle grinder
80 m/s
Cutting disc

# User data

	Suitability	V <sub>c</sub>	ISO code
Alu Mg	suitable only under restricted conditions		
Steel < 900 N/mm <sup>2</sup>	suitable		
Steel < 1400 N/mm <sup>2</sup>	suitable		
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
INOX	suitable		
Ti	suitable		

GG(G)	suitable only under restricted conditions	
CuZn	suitable only under restricted conditions	
Plastic, GRP	suitable only under restricted conditions	
dry	suitable	