



KOMET KUB Centron® drill head, Ø DC: 35mm



Order data

Order number	236650 35
GTIN	4047109025677
Item class	24L

Description

Version:

- Process reliable up to 8 (9)×D.
- Centring by centring point and slide bars.
- Stiff joint between base body and drill head.
- Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.

Application:

- For rotating and stationary as well as vertical and horizontal use in all materials.
- With centring tips No. 236655 – 236657.
- With indexable inserts No. 236740 – 237080.

Suitable for:

Base body No. 236652 – 236654.

Supplied with:

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

Technical description

Number of cutting edges Z	1
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Screw for base body	239655 15IP1
ISO code indexable insert	WOEX 05T304
Centring tip size	26
Pack of insert screws	239655 8IP2 (1.3 Nm)
Base body size	33
Series	KUB Centron®
Nominal Ø D	35
for inch Ø	1 3/8 in
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Type of product	Indexable drill

Accessories

KOMET® base body Ø DC 33 mm	236652 33
KOMET KUB Centron® centring point, HSS Type 26	236655 26
KOMET KUB Centron® centring point, HSS Type 26	236656 26
KOMET KUB Centron® centring point, carbide Type 26	236657 26
Torque screwdriver, fixed setting set torque 1,3 N·m	211750 1,3
Torx Plus® insert screw set10 pieces Drive 15IP	239655 15IP
Torx Plus® insert screw set10 pieces Drive 15IP1	239655 15IP1
KOMET® base body Ø DC 33 mm	236654 33
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
Torx Plus® insert screw set10 pieces Drive 8IP2	239655 8IP2
KOMET® base body Ø DC 33 mm	236653 33

