

Garant**DNMG 150604, Grade: HB7020**

Order data

Order number	250760 HB7020
GTIN	4045197699541
Item class	21G

Description

DNMG 150604 HB7020 Grade: HB7020
Chip breaker: SM
Tolerance: M
Cutting depth a_p : 0.5 - 5 mm
Feed f : 0.2 - 0.5 mm/rev.
Cutting speed v_c main application: 120 - 350 m/min

Technical description

Feed f	0.2 - 0.5 mm/rev.
Main application	P
Cutting depth a_p	0.5 - 5 mm
Cutting conditions	slightly interrupted
Cutting speed v_c main application	120 - 350 m/min
Corner radius	0.4 mm

Chip breaker	SM
Grade	HB7020
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning