


**DNMG 150604, Grade: CA4515**

**Order data**

Order number	250796 CA4515
GTIN	4960664600632
Item class	25E

**Description**

DNMG 150604 CA4515 Grade: CA4515  
 Chip breaker: STD  
 Cutting depth  $a_p$ : 0.5 - 5 mm  
 Feed  $f$ : 0.05 - 0.7 mm/rev.  
 Cutting speed  $v_c$  main application: 110 - 360 m/min

**Technical description**

Cutting speed $v_c$ main application	110 - 360 m/min
Chip breaker	STD
Corner radius	0.4 mm
Main application	K
Feed $f$	0.05 - 0.7 mm/rev.
Cutting depth $a_p$	0.5 - 5 mm
Cutting conditions	slightly interrupted

Grade	CA4515
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Type of product	Indexable insert for turning