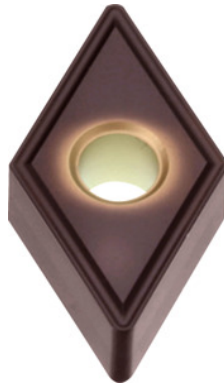


Garant
DN.G 150608, Grade: HB7215


Order data

Order number	250762 HB7215
GTIN	4045197663474
Item class	21G

Description

DN.G 150608 HB7215 Grade: HB7215
 Chip breaker: GM
 Tolerance: M
 Cutting depth a_p : 1.5 - 5 mm
 Feed f : 0.25 - 0.6 mm/rev.
 Cutting speed v_c main application: 180 - 300 m/min

Technical description

Cutting conditions	heavily interrupted
Chip breaker	GM
Cutting depth a_p	1.5 - 5 mm
Corner radius	0.8 mm
Main application	K
Feed f	0.25 - 0.6 mm/rev.
Cutting speed v_c main application	180 - 300 m/min

Grade	HB7215
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DNMG 150608
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning