

Garant
DNMG 110408, Grade: HB7020


Order data

Order number	250754 HB7020
GTIN	4045197699534
Item class	21G

Description

DNMG 110408 HB7020 Grade: HB7020
 Chip breaker: SM
 Tolerance: M
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.2 - 0.5 mm/rev.
 Cutting speed v_c main application: 120 - 350 m/min

Technical description

Main application	P
Corner radius	0.8 mm
Cutting speed v_c main application	120 - 350 m/min
Chip breaker	SM
Feed f	0.2 - 0.5 mm/rev.
Cutting depth a_p	0.5 - 5 mm

Cutting conditions	slightly interrupted
Grade	HB7020
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DNMG 110408
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning