

Garant**CC.T 09T302, Grade: HB7020**

Order data

Order number	260148 HB7020
GTIN	4045197698841
Item class	21G

Description

CC.T 09T302 HB7020 Grade: HB7020
Chip breaker: SM
Tolerance: M
Cutting depth a_p : 0.2 - 4 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 120 - 350 m/min

Technical description

Cutting conditions	slightly interrupted
Corner radius	0.2 mm
Cutting speed v_c main application	120 - 350 m/min
Chip breaker	SM
Cutting depth a_p	0.2 - 4 mm
Main application	P

Feed f	0.1 - 0.3 mm/rev.
Grade	HB7020
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 09T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning