

**Garant****CC.T 060204, Grade: HB7020**

## Order data

Order number	260142 HB7020
GTIN	4045197698834
Item class	21G

## Description

CC.T 060204 HB7020 Grade: HB7020  
Chip breaker: SM  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 4 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 120 - 350 m/min

## Technical description

Feed $f$	0.1 - 0.3 mm/rev.
Corner radius	0.4 mm
Cutting depth $a_p$	0.2 - 4 mm
Cutting conditions	slightly interrupted
Chip breaker	SM
Cutting speed $v_c$ main application	120 - 350 m/min

Main application	P
Grade	HB7020
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CCMT 060204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning