



KOMET KUB Centron® drill head, Ø DC: 49mm



Order data

Order number	236650 49
GTIN	4047109081628
Item class	24L

Description

Version:

- Process reliable up to 8 (9)×D.
- Centring by centring point and slide bars.
- Stiff joint between base body and drill head.
- Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.

Application:

- For rotating and stationary as well as vertical and horizontal use in all materials.
- With centring tips No. 236655 – 236657.
- With indexable inserts No. 236740 – 237080.

Suitable for:

Base body No. 236652 – 236654.

Supplied with:

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

Technical description

Pack of insert screws	239655 10IP (2.8 Nm)
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Number of cutting edges Z	1
Base body size	46
Screw for base body	239655 20IP
Centring tip size	46
ISO code indexable insert	WOEX 06T304
Series	KUB Centron®
Nominal Ø D	49
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Type of product	Indexable drill

Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 10IP	674252 10IP
Torx Plus® insert screw set10 pieces Drive 10IP	239655 10IP
KOMET® base body Ø DC 46 mm	236653 46
Torx Plus® insert screw set10 pieces Drive 20IP	239655 20IP
KOMET KUB Centron® centring point, carbide Type 46	236657 46
Torque screwdriver, fixed setting set torque 2,8 N·m	211750 2,8
KOMET KUB Centron® centring point, HSS Type 46	236655 46
KOMET KUB Centron® centring point, HSS Type 46	236656 46
KOMET® base body Ø DC 46 mm	236654 46
Torx Plus® insert screw set10 pieces Drive 20IP2	239655 20IP2
KOMET® base body Ø DC 46 mm	236652 46