



KOMET KUB Centron® drill head, Ø DC: 50mm



Order data

Order number	236650 50
GTIN	4047109081635
Item class	24L

Description

Version:

- Process reliable up to 8 (9)×D.
- Centring by centring point and slide bars.
- Stiff joint between base body and drill head.
- Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.

Application:

- For rotating and stationary as well as vertical and horizontal use in all materials.
- With centring tips No. 236655 – 236657.
- With indexable inserts No. 236740 – 237080.

Suitable for:

Base body No. 236652 – 236654.

Supplied with:

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

Technical description

Number of cutting edges Z	1
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Pack of insert screws	239655 10IP (2.8 Nm)
Base body size	46
ISO code indexable insert	WOEX 06T304
Screw for base body	239655 20IP
Centring tip size	46
Series	KUB Centron®
Nominal Ø D	50
for inch Ø	1 31/32 in
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Type of product	Indexable drill

Accessories

Torx Plus® insert screw set10 pieces Drive 20IP	239655 20IP
Torque screwdriver, fixed setting set torque 2,8 N·m	211750 2,8
KOMET KUB Centron® centring point, HSS Type 46	236655 46
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 10IP	674252 10IP
KOMET® base body Ø DC 46 mm	236653 46
KOMET® base body Ø DC 46 mm	236652 46
KOMET KUB Centron® centring point, HSS Type 46	236656 46
Torx Plus® insert screw set10 pieces Drive 10IP	239655 10IP
KOMET® base body Ø DC 46 mm	236654 46
Torx Plus® insert screw set10 pieces Drive 20IP2	239655 20IP2
KOMET KUB Centron® centring point, carbide Type 46	236657 46

