


**VNMG 160404, Grade: SW05**

**Order data**

Order number	251752 SW05
GTIN	4960664629923
Item class	25E

**Technical description**

Chip breaker	MQ
Cutting speed $v_c$ main application	50 - 140 m/min
Cutting depth $a_p$	0.2 - 1 mm
Corner radius	0.4 mm
Main application	Ti
Cutting conditions	continuous
Feed $f$	0.05 - 0.3 mm/rev.
Grade	SW05
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VNMG 160404
Number of changes/inserts	4

Type of product

Indexable insert for turning