


**KOMET KUB Centron® drill head, Ø DC: 54mm**

**Order data**

Order number	236650 54
GTIN	4047109081673
Item class	24L

**Description**
**Version:**

- **Process reliable up to 8 (9)×D.**
- **Centring by centring point and slide bars.**
- **Stiff joint between base body and drill head.**
- **Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.**

**Application:**

- **For rotating and stationary as well as vertical and horizontal use in all materials.**
- **With centring tips No. 236655 – 236657.**
- **With indexable inserts No. 236740 – 237080.**

**Suitable for:**

Base body No. 236652 – 236654.

**Supplied with:**

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

**Technical description**

ISO code indexable insert	WOEX 06T304
---------------------------	-------------

Base body size	46
Pack of insert screws	239655 10IP (2.8 Nm)
Screw for base body	239655 20IP
Number of cutting edges Z	1
Centring tip size	46
Series	KUB Centron®
Nominal Ø D	54
for inch Ø	2 1/8 in
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Type of product	Indexable drill

## Accessories

KOMET KUB Centron® centring point, carbide Type 46	236657 46
Torx Plus® insert screw set10 pieces Drive 20IP	239655 20IP
Torx Plus® insert screw set10 pieces Drive 10IP	239655 10IP
Torque screwdriver, fixed setting set torque 2,8 N·m	211750 2,8
KOMET® base body Ø DC 46 mm	236654 46
Torx Plus® insert screw set10 pieces Drive 20IP2	239655 20IP2
KOMET KUB Centron® centring point, HSS Type 46	236655 46
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 10IP	674252 10IP
KOMET KUB Centron® centring point, HSS Type 46	236656 46
KOMET® base body Ø DC 46 mm	236653 46
KOMET® base body Ø DC 46 mm	236652 46

