



KOMET KUB Centron® drill head, Ø DC: 31 mm



Order data

Order number	236650 31
GTIN	4047109025639
Item class	24L

Description

Version:

- Process reliable up to 8 (9)×D.
- Centring by centring point and slide bars.
- Stiff joint between base body and drill head.
- Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.

Application:

- For rotating and stationary as well as vertical and horizontal use in all materials.
- With centring tips No. 236655 – 236657.
- With indexable inserts No. 236740 – 237080.

Suitable for:

Base body No. 236652 – 236654.

Supplied with:

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

Technical description

Number of cutting edges Z	1
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Pack of insert screws	239655 6IP (0.6 Nm)
Base body size	26
ISO code indexable insert	WOEX 040304
Screw for base body	239652 6IP2
Centring tip size	26
Series	KUB Centron®
Nominal Ø D	31
for inch Ø	1 7/32 in
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Type of product	Indexable drill

Accessories

Torque screwdriver, fixed setting set torque 0,6 N·m	211750 0,6
KOMET KUB Centron® centring point, carbide Type 26	236657 26
KOMET KUB Centron® centring point, HSS Type 26	236655 26
KOMET KUB Centron® centring point, HSS Type 26	236656 26
KOMET® base body Ø DC 26 mm	236654 26
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 6IP	674252 6IP
KOMET® base body Ø DC 26 mm	236652 26
Torx Plus® insert screw set 10 pieces Drive 6IP	239655 6IP
Torx Plus® insert screw set 10 pieces Drive 8IP1	239655 8IP1
KOMET® base body Ø DC 26 mm	236653 26