



KOMET KUB Centron® drill head, Ø DC: 55mm



Order data

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|--------------|---------------|
| Order number | 236650 55 |
| GTIN | 4047109081680 |
| Item class | 24L |

Description

Version:

- Process reliable up to 8 (9)×D.
- Centring by centring point and slide bars.
- Stiff joint between base body and drill head.
- Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.

Application:

- For rotating and stationary as well as vertical and horizontal use in all materials.
- With centring tips No. 236655 – 236657.
- With indexable inserts No. 236740 – 237080.

Suitable for:

Base body No. 236652 – 236654.

Supplied with:

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

Technical description

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| Screw for base body | 239655 20IP2 |
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|---------------------------|------------------------------------|
| Base body size | 55 |
| Centring tip size | 46 |
| Number of cutting edges Z | 1 |
| Pack of insert screws | 239655 15IP (6.3 Nm) |
| ISO code indexable insert | WOEX 080404 |
| Series | KUB Centron® |
| Nominal Ø D | 55 |
| Use for drilling | Centre drilling |
| Use for drilling | limited cross-drilling |
| Use for drilling | limited drilling with oblique exit |
| Use for drilling | limited cross-drilling |
| Through-coolant | yes |
| Type of product | Indexable drill |

Accessories

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| KOMET® base body Ø DC 55 mm | 236652 55 |
| Torx Plus® insert screw set10 pieces Drive 15IP | 239655 15IP |
| KOMET KUB Centron® centring point, HSS Type 46 | 236655 46 |
| Torx Plus® insert screw set10 pieces Drive 20IP2 | 239655 20IP2 |
| KOMET® base body Ø DC 55 mm | 236654 55 |
| 8 mm blade with magnetwith 1/4 inch bit holder overall length 50 mm | 659874 50 |
| PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP | 674252 15IP |
| KOMET® base body Ø DC 55 mm | 236653 55 |
| KOMET KUB Centron® centring point, HSS Type 46 | 236656 46 |
| KOMET KUB Centron® centring point, carbide Type 46 | 236657 46 |
| Torque screwdriverwith scale, to take interchangeable blades maximum torque 1600 cNm | 659906 1600 |

Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm

659957 1600