



## KOMET KUB Centron® drill head, Ø DC: 22mm



### Order data

Order number	236650 22
GTIN	4047109293502
Item class	24L

### Description

#### Version:

- Process reliable up to 8 (9)×D.
- Centring by centring point and slide bars.
- Stiff joint between base body and drill head.
- Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.

#### Application:

- For rotating and stationary as well as vertical and horizontal use in all materials.
- With centring tips No. 236655 – 236657.
- With indexable inserts No. 236740 – 237080.

#### Suitable for:

Base body No. 236652 – 236654.

#### Supplied with:

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

### Technical description

Screw for base body	239655 8IP
---------------------	------------

Number of cutting edges Z	1
Centring tip size	20
Base body size	20
ISO code indexable insert	WOEX 030204
Pack of insert screws	239655 6IP (0.6 Nm)
Series	KUB Centron®
Nominal Ø D	22
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Type of product	Indexable drill

## Accessories

KOMET KUB Centron® centring point, carbide Type 20	236657 20
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 6IP	674252 6IP
KOMET® base body Ø DC 20 mm	236654 20
Torx Plus® insert screw set 10 pieces Drive 8IP	239655 8IP
KOMET® base body Ø DC 20 mm	236653 20
KOMET KUB Centron® centring point, HSS Type 20	236655 20
Torx Plus® insert screw set 10 pieces Drive 6IP1	239655 6IP1
KOMET® base body Ø DC 20 mm	236652 20
KOMET KUB Centron® centring point, HSS Type 20	236656 20
Torx Plus® insert screw set 10 pieces Drive 6IP	239655 6IP
Torque screwdriver, fixed setting set torque 0,6 N·m	211750 0,6