


**DNMG 150612, Grade: CA510**

**Order data**

Order number	250798 CA510
GTIN	4960664698301
Item class	25E

**Description**

DNMG 150612 CA510 Grade: CA510

Chip breaker: PS

Cutting depth  $a_p$ : 1 - 4 mm

Feed  $f$ : 0.15 - 0.6 mm/rev.

Cutting speed  $v_c$  main application: 80 - 450 m/min

**Technical description**

Cutting speed $v_c$ main application	80 - 450 m/min
Feed $f$	0.15 - 0.6 mm/rev.
Main application	P
Cutting conditions	continuous
Corner radius	1.2 mm
Chip breaker	PS
Cutting depth $a_p$	1 - 4 mm

Grade	CA510
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	DNMG 150612
Number of changes/inserts	4
Type of product	Indexable insert for turning