



KOMET KUB Centron® drill head, Ø DC: 42mm



Order data

Order number	236650 42
GTIN	4047109025738
Item class	24L

Description

Version:

- Process reliable up to 8 (9)×D.
- Centring by centring point and slide bars.
- Stiff joint between base body and drill head.
- Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.

Application:

- For rotating and stationary as well as vertical and horizontal use in all materials.
- With centring tips No. 236655 – 236657.
- With indexable inserts No. 236740 – 237080.

Suitable for:

Base body No. 236652 – 236654.

Supplied with:

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

Technical description

Number of cutting edges Z	1
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ISO code indexable insert	WOEX 05T304
Screw for base body	239655 20IP1
Base body size	40
Pack of insert screws	239655 8IP2 (1.3 Nm)
Centring tip size	40
Series	KUB Centron®
Nominal Ø D	42
for inch Ø	1 21/32 in
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Type of product	Indexable drill

Accessories

KOMET® base body Ø DC 40 mm	236654 40
KOMET KUB Centron® centring point, HSS Type 40	236655 40
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 8IP	674252 8IP
Torx Plus® insert screw set10 pieces Drive 20IP1	239655 20IP1
Torx Plus® insert screw set10 pieces Drive 20IP	239655 20IP
KOMET KUB Centron® centring point, HSS Type 40	236656 40
KOMET® base body Ø DC 40 mm	236652 40
KOMET KUB Centron® centring point, carbide Type 40	236657 40
KOMET® base body Ø DC 40 mm	236653 40
Torque screwdriver, fixed setting set torque 1,3 N·m	211750 1,3
Torx Plus® insert screw set10 pieces Drive 8IP2	239655 8IP2

