



KOMET KUB Centron® drill head, Ø DC: 56mm



Order data

Order number	236650 56
GTIN	4047109081697
Item class	24L

Description

Version:

- Process reliable up to 8 (9)×D.
- Centring by centring point and slide bars.
- Stiff joint between base body and drill head.
- Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.

Application:

- For rotating and stationary as well as vertical and horizontal use in all materials.
- With centring tips No. 236655 – 236657.
- With indexable inserts No. 236740 – 237080.

Suitable for:

Base body No. 236652 – 236654.

Supplied with:

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

Technical description

Centring tip size	46
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ISO code indexable insert	WOEX 080404
Number of cutting edges Z	1
Base body size	55
Pack of insert screws	239655 15IP (6.3 Nm)
Screw for base body	239655 20IP2
Series	KUB Centron®
Nominal Ø D	56
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Type of product	Indexable drill

Accessories

KOMET® base body Ø DC 55 mm	236652 55
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
KOMET KUB Centron® centring point, carbide Type 46	236657 46
KOMET® base body Ø DC 55 mm	236654 55
KOMET KUB Centron® centring point, HSS Type 46	236656 46
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
Torx Plus® insert screw set 10 pieces Drive 15IP	239655 15IP
KOMET® base body Ø DC 55 mm	236653 55
Torx Plus® insert screw set 10 pieces Drive 20IP2	239655 20IP2
KOMET KUB Centron® centring point, HSS Type 46	236655 46

Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm

659957 1600