


VNMG 160408, Grade: CA4515

Order data

Order number	251824 CA4515
GTIN	4960664600380
Item class	25E

Description

VNMG 160408 CA4515 Grade: CA4515
 Chip breaker: STD
 Cutting depth a_p : 0.75 - 3 mm
 Feed f : 0.05 - 0.7 mm/rev.
 Cutting speed v_c main application: 110 - 360 m/min

Technical description

Cutting conditions	slightly interrupted
Cutting depth a_p	0.75 - 3 mm
Corner radius	0.8 mm
Feed f	0.05 - 0.7 mm/rev.
Main application	K
Cutting speed v_c main application	110 - 360 m/min
Chip breaker	STD

Grade	CA4515
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	VNMG 160408
Number of changes/inserts	4
Type of product	Indexable insert for turning