

**Garant**
**VN.G 160408, Grade: HU7305**


### Order data

Order number	251804 HU7305
GTIN	4045197665096
Item class	21G

### Description

VN.G 160408 HU7305 Grade: HU7305  
 Chip breaker: AM  
 Tolerance: G  
 Cutting depth  $a_p$ : 0.5 - 5 mm  
 Feed  $f$ : 0.1 - 0.6 mm/rev.  
 Cutting speed  $v_c$  main application: 400 - 600 m/min

### Technical description

Chip breaker	AM
Feed $f$	0.1 - 0.6 mm/rev.
Main application	N
Corner radius	0.8 mm
Cutting depth $a_p$	0.5 - 5 mm
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	400 - 600 m/min

Grade	HU7305
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Coating	uncoated
ISO code indexable insert	VNGG 160408
Number of changes/inserts	4
Tolerance	G
Type of product	Indexable insert for turning