


DNMG 110408 Set 10 pieces, Grade: HBX130

Order data

Order number	250803 HBX130
GTIN	4045197663535
Item class	22D

Description

DNMG 110408 Set of 10 pieces HBX130 Grade: HBX130

Chip breaker: MM

Cutting depth a_p : 1 - 5 mm

Feed f : 0.1 - 0.5 mm/rev.

Cutting speed v_c main application: 60 - 200 m/min

Technical description

Cutting conditions	slightly interrupted
Chip breaker	MM
Feed f	0.1 - 0.5 mm/rev.
Cutting depth a_p	1 - 5 mm
Cutting speed v_c main application	60 - 200 m/min
Main application	M
Corner radius	0.8 mm

Grade	HBX130
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	DNMG 110408
Number of changes/inserts	4
Type of product	Indexable insert for turning