



KOMET KUB Centron® drill head, Ø DC: 59mm



Order data

Order number	236650 59
GTIN	4047109081727
Item class	24L

Description

Version:

- Process reliable up to 8 (9)×D.
- Centring by centring point and slide bars.
- Stiff joint between base body and drill head.
- Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.

Application:

- For rotating and stationary as well as vertical and horizontal use in all materials.
- With centring tips No. 236655 – 236657.
- With indexable inserts No. 236740 – 237080.

Suitable for:

Base body No. 236652 – 236654.

Supplied with:

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

Technical description

Number of cutting edges Z	1
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ISO code indexable insert	WOEX 080404
Screw for base body	239655 20IP2
Pack of insert screws	239655 15IP (6.3 Nm)
Base body size	55
Centring tip size	46
Series	KUB Centron®
Nominal Ø D	59
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Type of product	Indexable drill

Accessories

KOMET® base body Ø DC 55 mm	236653 55
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Torx Plus® insert screw set 10 pieces Drive 20IP2	239655 20IP2
Torx Plus® insert screw set 10 pieces Drive 15IP	239655 15IP
KOMET KUB Centron® centring point, HSS Type 46	236655 46
KOMET® base body Ø DC 55 mm	236652 55
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
KOMET® base body Ø DC 55 mm	236654 55
KOMET KUB Centron® centring point, carbide Type 46	236657 46
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP
KOMET KUB Centron® centring point, HSS Type 46	236656 46

Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm

659957 1600