

HOLEX®
DNMG 150604 Set 10 pieces, Grade: HBX020

Order data

Order number	250806 HBX020
GTIN	4045197663559
Item class	22D

Description

DNMG 150604 Set of 10 pieces HBX020 Grade: HBX020

Chip breaker: PM

Cutting depth a_p : 1 - 5 mm

Feed f : 0.1 - 0.5 mm/rev.

Cutting speed v_c main application: 80 - 300 m/min

Technical description

Feed f	0.1 - 0.5 mm/rev.
Cutting conditions	slightly interrupted
Chip breaker	PM
Corner radius	0.4 mm
Cutting depth a_p	1 - 5 mm
Main application	P
Cutting speed v_c main application	80 - 300 m/min

Grade	HBX020
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Type of product	Indexable insert for turning