

**CC.T 060202, Grade: CA510****Order data**

Order number	260192 CA510
GTIN	4960664696451
Item class	25E

Technical description

Main application	P
Cutting conditions	continuous
Cutting speed v_c main application	140 - 450 m/min
Chip breaker	GK
Corner radius	0.4 mm
Cutting depth a_p	0.5 - 3 mm
Feed f	0.1 - 0.3 mm/rev.
Grade	CA510
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CCMT 060204
Number of changes/inserts	2

Tolerance	M
Type of product	Indexable insert for turning