

**HOLEX®**
**DNMG 150604 Set 10 pieces, Grade: HBX130**

**Order data**

Order number	250806 HBX130
GTIN	4045197663573
Item class	22D

**Description**

DNMG 150604 Set of 10 pieces HBX130 Grade: HBX130

Chip breaker: MM

Cutting depth  $a_p$ : 1 - 5 mm

Feed  $f$ : 0.1 - 0.5 mm/rev.

Cutting speed  $v_c$  main application: 60 - 200 m/min

**Technical description**

Corner radius	0.4 mm
Chip breaker	MM
Cutting depth $a_p$	1 - 5 mm
Cutting conditions	slightly interrupted
Main application	M
Feed $f$	0.1 - 0.5 mm/rev.
Cutting speed $v_c$ main application	60 - 200 m/min

Grade	HBX130
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	DNMG 150604
Number of changes/inserts	4
Type of product	Indexable insert for turning