


CC.T 060202, Grade: CA525

Order data

Order number	260192 CA525
GTIN	4960664678990
Item class	25E

Description

CC.T 060204 CA525 Grade: CA525

Chip breaker: GK

Tolerance: M

Cutting depth a_p : 0.5 - 3 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 80 - 330 m/min

Technical description

Cutting conditions	slightly interrupted
Cutting speed v_c main application	80 - 330 m/min
Main application	P
Chip breaker	GK
Feed f	0.1 - 0.3 mm/rev.
Corner radius	0.4 mm
Cutting depth a_p	0.5 - 3 mm

Grade	CA525
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CCMT 060204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning