

HOLEX®
VNMG 160404 Set 10 pieces, Grade: HBX020

Order data

Order number	251832 HBX020
GTIN	4045197665119
Item class	22D

Description

VNMG 160404 Set of 10 pieces HBX020 Grade: HBX020

Chip breaker: PM

Cutting depth a_p : 0.75 - 3.5 mm

Feed f : 0.08 - 0.45 mm/rev.

Cutting speed v_c main application: 80 - 300 m/min

Technical description

Chip breaker	PM
Main application	P
Corner radius	0.4 mm
Cutting speed v_c main application	80 - 300 m/min
Cutting conditions	slightly interrupted
Cutting depth a_p	0.75 - 3.5 mm
Feed f	0.08 - 0.45 mm/rev.

Grade	HBX020
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	VNMG 160404
Number of changes/inserts	4
Type of product	Indexable insert for turning