

**VNMG 160404, Grade: CA6525****Order data**

Order number	251752 CA6525
GTIN	4960664513208
Item class	25E

Technical description

Cutting speed v_c main application	60 - 220 m/min
Main application	M
Chip breaker	MQ
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 1.5 mm
Feed f	0.05 - 0.25 mm/rev.
Grade	CA6525
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	VNMG 160404
Number of changes/inserts	4

Type of product

Indexable insert for turning