



CCMT 09T304, Grade: NL920

Order data

Order number	260184 NL920
GTIN	5653366
Item class	28A

Description

CCMT 09T304 NL920 Grade: NL920

Chip breaker: 73

Cutting depth a_p : 0.2 - 5 mm

Feed f : 0.1 - 0.45 mm/rev.

Cutting speed v_c main application: 40 - 230 m/min

Cutting speed v_c secondary application: 80 - 160 m/min

Technical description

Indexable insert clearance angle	degrees
Product name attribute	
Insert assignment	neutral
Rake	degrees
Shim	
Indexable insert profile	
Type of product	