


**VNMG 160408, Grade: CA6525**

**Order data**

Order number	251824 CA6525
GTIN	4960664472161
Item class	25E

**Description**

VNMG 160408 CA6525 Grade: CA6525  
 Chip breaker: MS (brass)  
 Cutting depth  $a_p$ : 0.75 - 2.5 mm  
 Feed  $f$ : 0.1 - 0.35 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 220 m/min

**Technical description**

Cutting depth $a_p$	0.75 - 2.5 mm
Chip breaker	MS (brass)
Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Feed $f$	0.1 - 0.35 mm/rev.
Cutting speed $v_c$ main application	60 - 220 m/min
Main application	M

Grade	CA6525
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	VNMG 160408
Number of changes/inserts	4
Type of product	Indexable insert for turning