


CC.T 09T304, Grade: CA6525

Order data

Order number	260196 CA6525
GTIN	4960664491827
Item class	25E

Description

CC.T 09T304 CA6525 Grade: CA6525

Chip breaker: GK

Tolerance: M

Cutting depth a_p : 0.5 - 3 mm

Feed f : 0.1 - 0.3 mm/rev.

Cutting speed v_c main application: 50 - 140 m/min

Technical description

Main application	M
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	50 - 140 m/min
Corner radius	0.4 mm
Cutting depth a_p	0.5 - 3 mm
Chip breaker	GK
Cutting conditions	slightly interrupted

Grade	CA6525
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning