

**CCMT 060202, Grade: CA525****Order data**

Order number	260190 CA525
GTIN	4960664678983
Item class	25E

Technical description

Chip breaker	GK
Cutting conditions	slightly interrupted
Cutting speed v_c main application	80 - 330 m/min
Feed f	0.1 - 0.3 mm/rev.
Main application	P
Cutting depth a_p	0.5 - 3 mm
Corner radius	0.2 mm
Grade	CA525
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	CCMT 060202
Number of changes/inserts	2

Tolerance	M
Type of product	Indexable insert for turning